

F30 NON-METALLIC PUMP TECHNICAL DATA SHEET



SERIES

STANDARD DUTY BALL VALVE PUMPS

Offering the widest range of performance and application capabilities

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- 3" ANSI Flange or 80mm DIN Flange

CAPACITY

- 0 to 280 gallons per minute (0 to 1060 LPM)

AIR DISTRIBUTION VALVE

- No-lube, no-stall design

SOLIDS-HANDLING

- Up to .75 in. (19 mm)

HEADS UP TO

- 100 psi or 231 ft. of water
(7 Kg/cm² or 70 meters)

MAXIMUM OPERATING PRESSURE

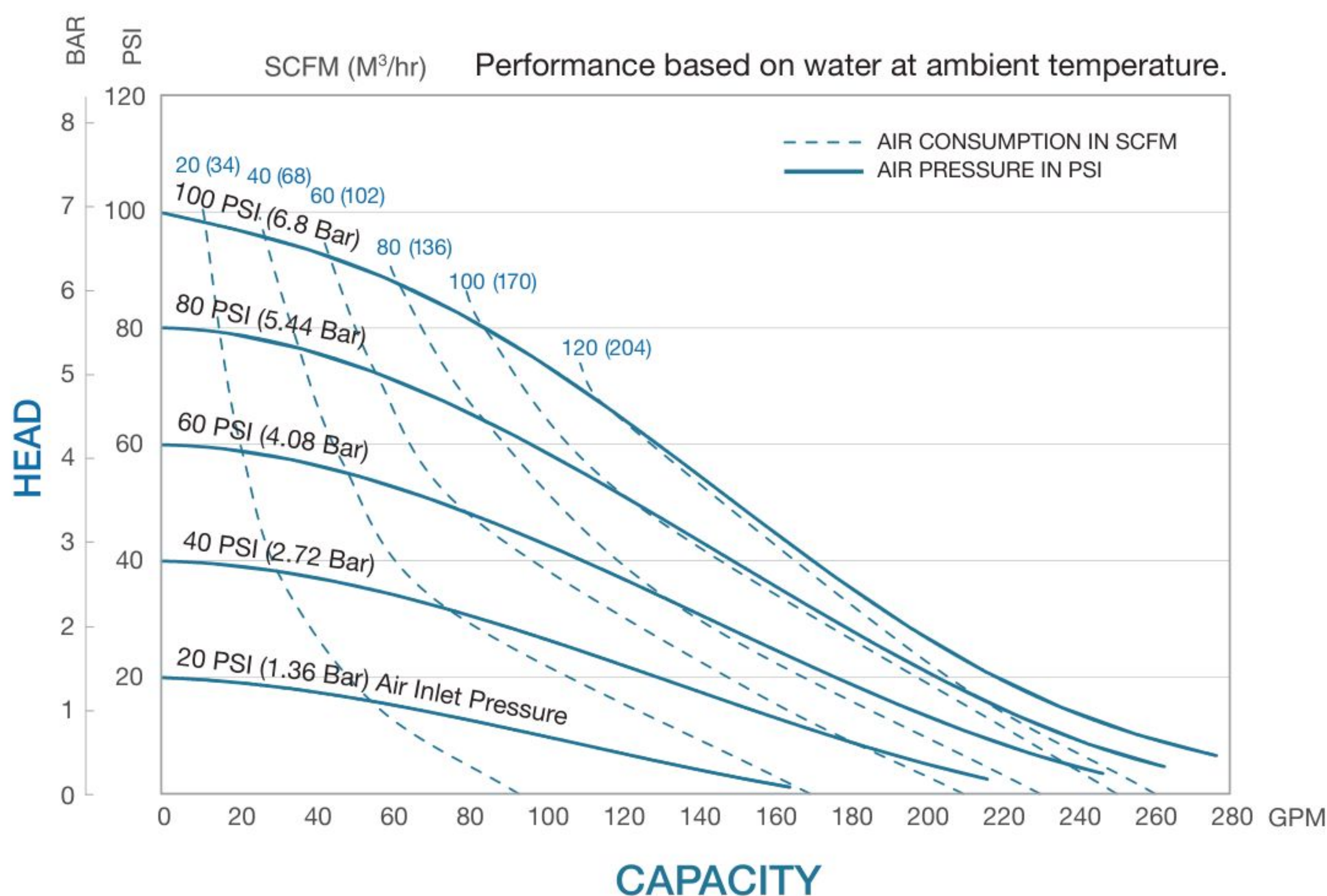
- 100 psi (7 bar)

DISPLACEMENT/STROKE

- 1 Gallon / 3.79 liter

WEIGHTS

- Polypropylene 208 lbs. (94 kg)
- PVDF 271 lbs. (123 kg)



5 YEAR LIMITED PRODUCT WARRANTY



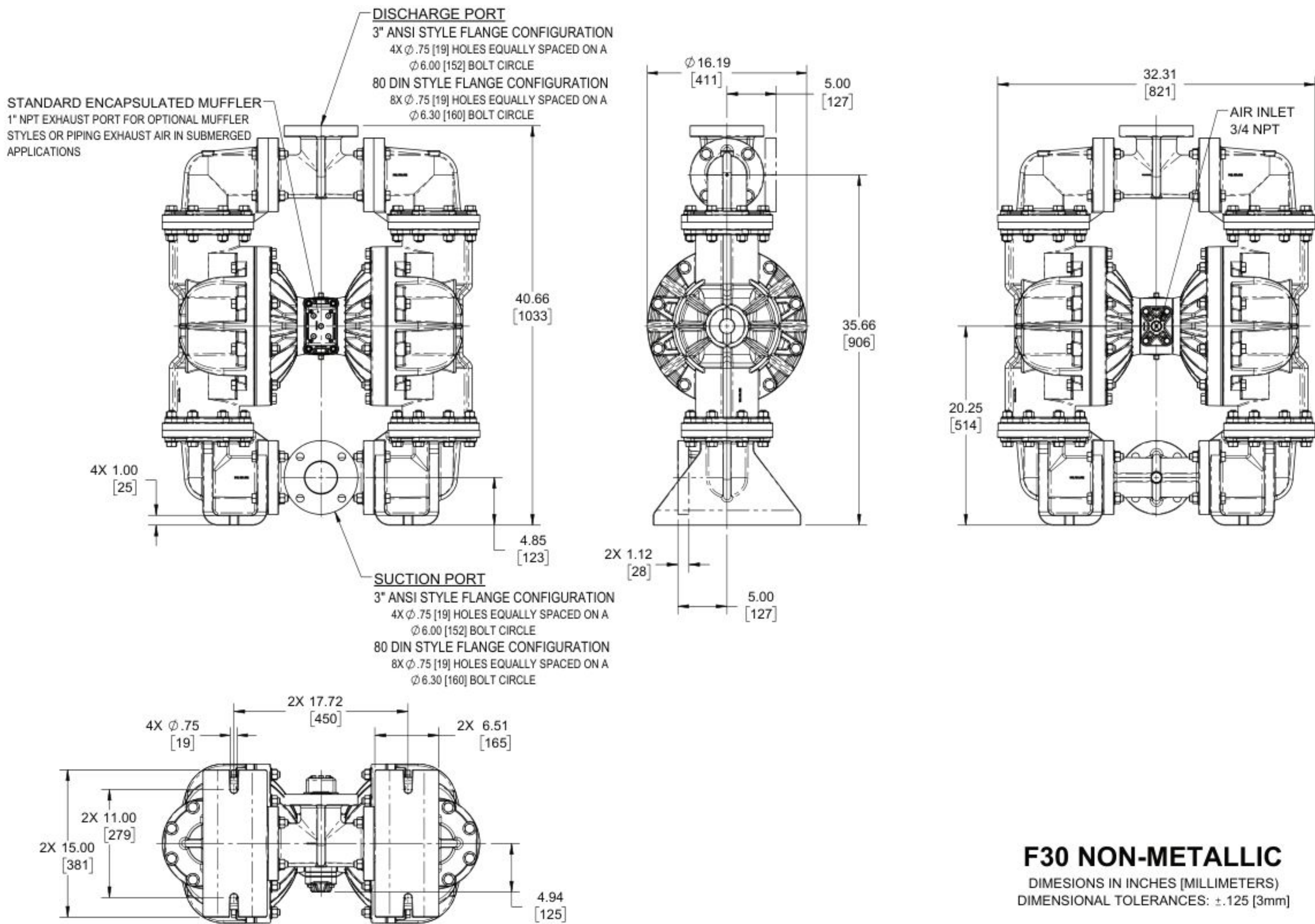
USE ONLY GENUINE FTA PARTS

All certification, standards, guarantees & warranties originally supplied with this pump will be invalidated by the use of service parts not identified as "Genuine FTA Parts."

DIMENSIONS / Details on Service Manual

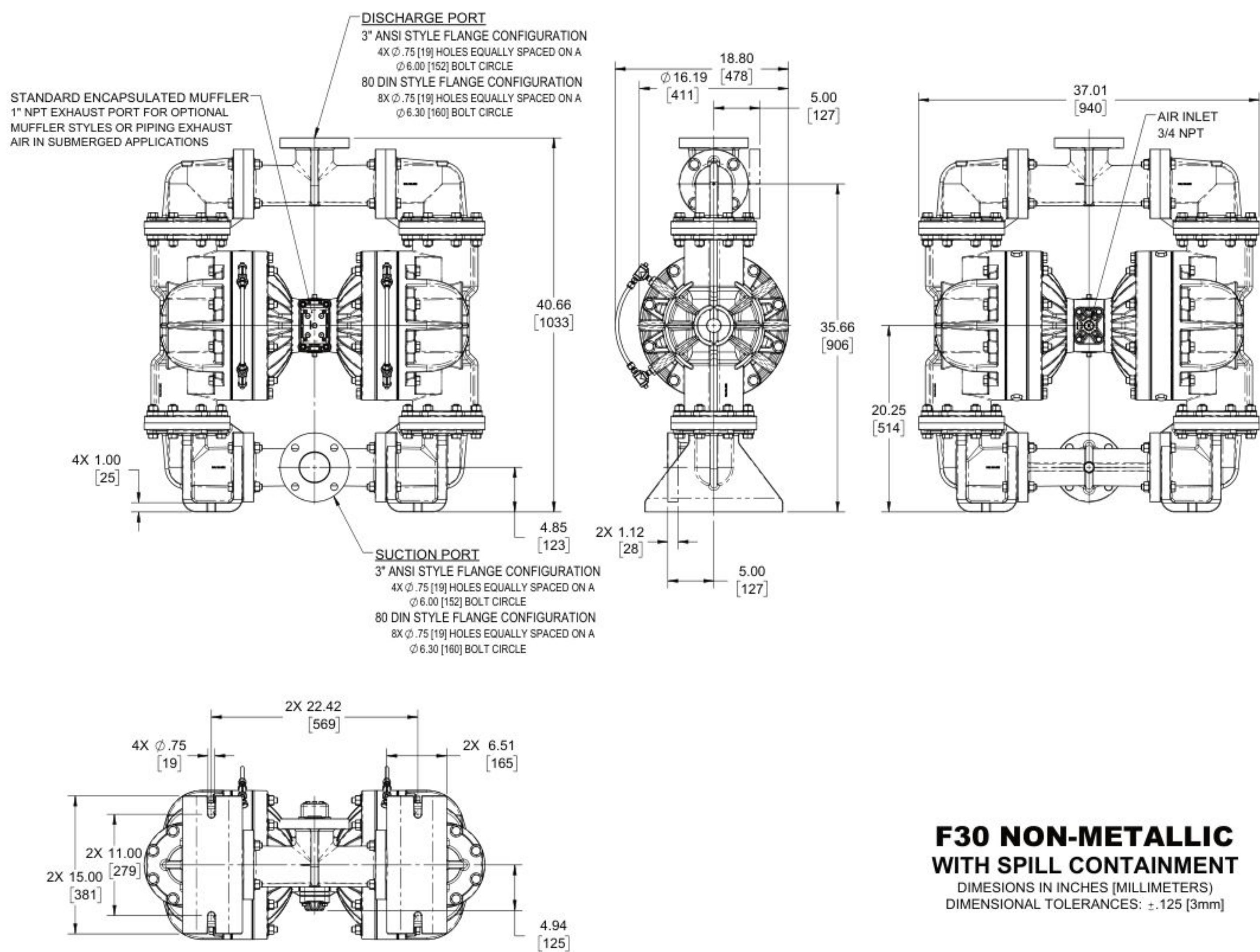
F30 Non-Metallic

Dimensions in Inches [] in Millimeters. Dimensional tolerance: +/- 1/8" [] +/- 3mm



F30 Non-Metallic with Spill Containment

Dimensions in Inches [] in Millimeters. Dimensional tolerance: +/- 1/8" [] +/- 3mm



EXPLANATION OF PUMP NOMENCLATURE

Your Modelo #: F

(fill in from pump nameplate)

Pump Config.

Pump Size

Check Valve

Design Level

Wetted Material

Diaphragm/Check Valve

Check Valve Seat

Non-Wetted Material

Porting Options

Pump Style

Pump Options

Kit Options

Model #: F XX X X X X X X X X X XX

PUMP BRAND

F FTA®

PUMP SIZE

30 3"

CHECK VALVE TYPE

B Ball

DESIGN LEVEL

3 Design Level

WETTED MATERIAL

K PVDF
P Polypropylene

DIAPHRAGM/CHECK VALVE MATERIALS

1 Santoprene/Santoprene
2 PTFE-Santoprene Backup/PTFE
3 PTFE Pumping, PTFE - Santoprene, Backup Driver / PTFE
4 Santoprene Pumping, Santoprene Driver / Santoprene
M Santoprene/PTFE

CHECK VALVE SEAT

K PVDF
P Polypropylene

NON-WETTED MATERIAL OPTIONS

P 40% Glass Filled Polypropylene
1 40% Glass Filled Polypropylene w / PTFE Coated Hardware

PORTING OPTIONS

A ANSI Flange
D DIN Flange
7 Dual Porting (ANSI)
8 Top Dual Porting (ANSI)
9 Bottom Dual Porting (ANSI)

PUMP STYLE

D with Electronic Leak Detection (12-32 VDC)
E with Electronic Leak Detection (110-120VAC / 220-240 VAC)
M with Mechanical Leak Detection
S Standard
V with Visual Leak Detection

PUMP OPTIONS

0 None

KIT OPTIONS

00. None
P0. 10.30VDC Pulse Output Kit
P1. Intrinsically-Safe 5.30VDC,110/120VAC 220/240 VAC Pulse Output Kit
P2. 110/120 or 220/240VAC Pulse Output Kit
E0. Solenoid Kit with 24VDC Coil
E1. Solenoid Kit with 24VDC, Explosion-Proof Coil
E2. Solenoid Kit with 24VAC/12VDC Coil
E3. Solenoid Kit with 12VDC, Explosion-Proof Coil
E4. Solenoid Kit with 110VAC Coil
E5. Solenoid Kit with 110VAC Explosion-Proof Coil
E6. Solenoid Kit with 220VAC Coil
E7. Solenoid Kit with 220VAC Explosion-Proof Coil
E8. Solenoid Kit with 110VAC, 50 Hz Explosion-Proof Coil
E9. Solenoid Kit with 230VAC, 50 Hz Explosion-Proof Coil
SP. Stroke Indicator Pins

MATERIALS

Material Profile:

CAUTION! Operating temperature limitations are as follows:

	Operating Temperatures:	
	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists strong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.

180°F
82°C

32°F
0°C

PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.

250°F
121°C

0°F
-18°C

SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.

275°F
135°C

-40°F
-40°C

UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.

180°F
82°C

-35°F
-37°C

URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.

150°F
66°C

32°F
0°C

VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.

220°F
104°C

-35°F
-37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

fta pump .com

fta

Pump

Fta Pumps, Inc. • A Unit of PRG

12251 Northwoods Park Dr. Houston, Tx 77041 USA

Telephone 281.645.6499 • Fax 214.432.6173

CE

EAC